

Save saw blade life skill. Believe or not !

1. On the first cut pay careful attention that the material being cut has a length of at least 20mm, shorter then this will create more stress on the blade and may cause damage to the saw blade's teeth.
 2. If the "teeth break" always on the right side face . because first material being cut are too shorter.
 3. In order to maintain longer lasting saw blades, on the first cut you can't cut too short or you will break the saw's teeth. If the teeth break the life of saw blade will be reduced dramatically.
 4. Sometimes the machine makes a mistake while cutting to make "teeth break" and has nothing to do with the saw blade.
 5. Before installing the saw blade should be cleaning the Tungsten Carbide Clamp. If the sae blade still has a problem, it might be the Tungsten carbide Clamp causing the curving or distortion. Please pay **attention** !
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SR-Series Attention Notice

Samurai the essence of precision Cold saw blade technology !

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SR-Series *Instruction Manual Operation*



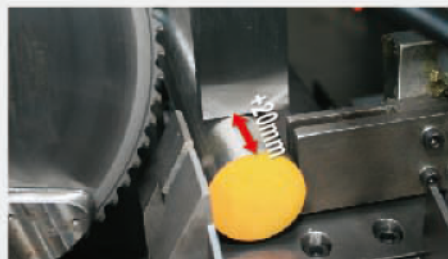
- 1.** While replacing the new saw blade make certain the machine is turned off.



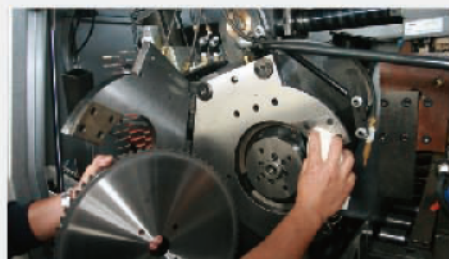
- 4.** While replacing and locking the saw blade be attention to press holding opposite direction of the saw blade.



- 2. A:** Always make sure that the rotation of the saw is correct direction.
B: Notice while installing or replacing the saw, no foreign clean the saw surface.



- 5.** On the first cut pay careful attention that the material being cut has a length of at least 20mm, shorter then this will create more stress on the blade and may cause damage to the saw blade's teeth.



- 3.** Before installing the saw blade should be cleaning the Tungsten Carbide Clamp.
If the saw blade still has a problem, it might be the Tungsten carbide Clamp causing the curving or distortion.



- 6.** Remember the saw blade may be Re-sharpened and does not need to be discarded when dull.